



MAXIDURA - HF - 110

SPECIALLY DESIGN FOR HOT ROLL ED ROLLING MILL.

ALLOY BASIS

Fe, Cr, Mn, C, Ni, Si, Mo, W, V, B

PROPERTIES

Basic all position electrode. The deposit is particularly resistant to impact.

TECHNICAL DATA

Hardness – 48-52 **HRC**

TYPICAL APPLICATIONS

MAXIDURA-110 Is a medium Heavy - Coated Hydrogen Controlled Electrodes. Especially for joining and overlay work for steel mills and forging industry. The electrode gives easy detachable slag and can be used in all position. Electrode gives smooth arc, less spatter.

WELDING CURRENT

CURRENT	AC/DC(+)		
Size (mm)/Length	3.15x350	4.0x350	5.0x350
Current(amps)	70-110	90-140	130-180

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