



MAXIDURA - HF - 350

Rutile type medium coated

ALLOY BASIS

Fe, Cr, Mn, C

PROPERTIES

MAXIDURA HF-350 is a Rutile type medium coated hard facing electrode producing air hardening type carbon- chromium alloy. The weld deposit is machinable and resistant to moderate abrasion and impact.

TECHNICAL DATA

Hardness – 48-52 **HRC**

TYPICAL APPLICATIONS

MAXIDURA **HF-350** is a Rutile type medium coated hard facing electrode producing air hardening type carbon- chromium alloy. The weld deposit is machinable and resistant to moderate abrasion and impact. Ideally suitable for hard facing wheels, shear blades, cams, pulley, sprockets, gears, crane wheels, roll, wobblers etc

WELDING CURRENT

CURRENT	AC/DC(+)		
Size (mm)/Length	3.15x350	4.0x350	5.0x350
Current(amps)	100-140	150-190	180-220

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