

MaxiDura Welding Electrodes For Railway Sector

RAILWAY					
S.NO.	COMPONENTS	BASE METALS	WEAR FACTORS	RECOMMENDED ELECTRODES	
1	ROOF TRUSS / UNDER FRAMES	ALLOY STEEL/CARBON STEEL		MaxiDura	101
2	CRANK CASE	CARBON STEEL		MaxiDura	101
3	BRAKE EQUIPMENT/LEVERS/RODS	CARBON STEEL		MaxiDura	101
4	EXHAUST MUFFERS & MAINFOLDS	ALLOY STEEL		MaxiDura	123+111
5	RAIL ENDS , CROSSING	AUSTENITIC MANGANESE ST		MaxiDura	SP
6	DIESEL VALVE	HIGH TEMPERATURE STEEL		MaxiDura	119
7	CYLINDER HEAD	CAST IRON		MaxiDura	115
8	JOURNAL BOX	MANGANESE STEEL		MaxiDura	SP
9	BEARING ENDS	COPPER ALLOY		MaxiDura	130
10	LOCO WHEELS	STEEL		MaxiDura	SP
11	CRANE CASE	CAST IRON		MaxiDura	115 SPL
12	MACHINE HOUSING	CAST IRON		MaxiDura	114/115 SPL